

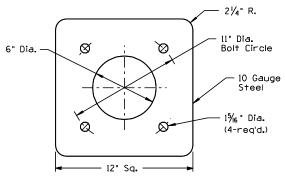
# 1.55° R. See detail "A" 12.04° Sq. 13.08° Sq. 2¾\* Dia. x 1½6" 1.D. x ½2" Thk. steel washers for 1° Dia. anchorage 4 Pls. Eq. spaced on 10° Dia. thru 12" Dia. B.C. TOP VIEW

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IN-LINE CONNECTOR CLAMP DETAIL "A"

### NOTES:

- All materials and construction shall conform to the requirements of the Specifications.
- 2. Break-away base shall be mounted on 1° Dia, anchor bolts utilizing I hex nut, I flat washer and 1-2 $\frac{1}{4}$ " Dia, X I//6° I,D, X /2° Thk, steel washer per bolt. The single connector clamp shall utilize a  $\frac{3}{16}$ ° flat washer between the hex nut & the connector clamp.
- The anchor bolt, hex nut and flat washer between the foundation and the Break-Away Base shall be furnished with the light pole.
- 4. Pole shall be mounted on Break-Away Base with 4-1" Dia, x 4" (8 UNC) high strength bolts (ASTM A325), utilizing 1 hex nut, 1 flat washer and 1-2 $\frac{7}{4}$ " Dia. x  $\frac{1}{16}$ " I.D. x $\frac{1}{2}$ " Thk. steel washer per bolt, all furnished with the Break-Away Base.
- The base shall be installed such that the base door is positioned under the mast arm or 180 degrees to the mast arm.
- 6. Use Un-fused connector for each conductor in Break-Away Base. For details see T.S.I-8.
- 7. Door supplied with manufacturer's logo in aluminum. Standard  $\frac{1}{4}$ "-20 stainless steel hex screws or vandal screws shall be provided.
- 8. All  $2\frac{3}{4}$ " Dia. x  $1\frac{1}{16}$ " I.D. x  $\frac{1}{2}$ " Thk washers shall be zinc mechanical coated per ASTM B 695-85 class 50. All other bolts, nuts & washers shall be galvanized per ASTM A153.
- 9. Base shall be 356 T-6 Aluminum alloy with stainless steel wheelabrated finish.
- 10. Certifications to be provided by manufacturer when requested.
- Adhesive caution label to appear on inside wall opposite door opening.



# ADAPTER PLATE

(Installed between base & pole when pole plate holes are slotted)

## GENERAL LOADING CRITERIA:

550 lb. Max Total Weight: Pole 350 lb.; Mast Arm & Luminaire 200 lb. Max Static Load 40,000 Ft-Lbs. Highway Light Pole & Mast Arm/Luminaire combinations which exceed the loading criteria must be tested and FHWA certified in accordance with the Specifications.

ARIZONA DEPT. OF TRANSPORTATION REV.
INTERMODAL TRANSPORTATION DIVISION B/O4
TRAFFIC SIGNALS & LIGHTING
STANDAD DRAWINGS
TYPE 2
BREAK-AWAY BASE
FOR 30' POLE

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